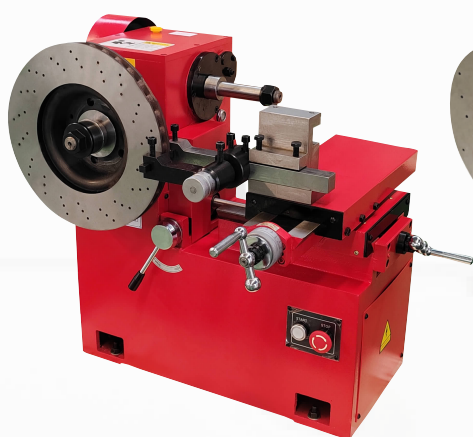


制动鼓(盘)车床 C9335、C9335A、C9340

BRAKE DRUM / DISC LATHE



C9335



C9335A



C9340

C9335/C9335A、C9340 分别适用于小型车辆、中小型车辆制动鼓 / 盘的修复。

C9335A/C9340 是升级款, 优化的双刀结构更方便调节吃刀量, 整机刚性更强。

C9340 主轴转速无级可调、同步带传动、双轴直径 40mm、配有线轨滑块和风琴护罩。

C9335/C9335A is applicable for refacing small brake drum/disc, C9340 is for medium/small ones.

C9335A & C9340 are upgraded version with better rigidity, optimized tool post enables convenient cutting depth adjustment.

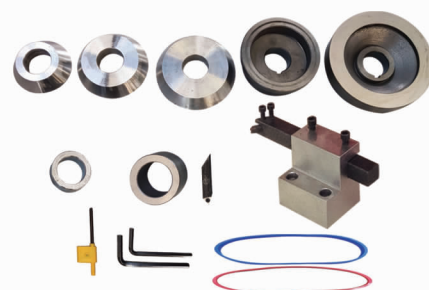
C9340 is with stepless spindle speed, timing belt transmission, double spindle 40mm, linear slideway & organ cover.



标配
Standard

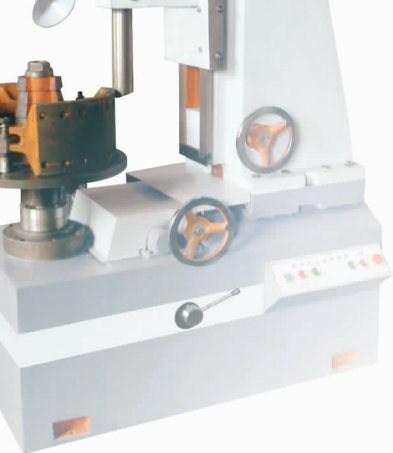


标配
Standard



主要技术参数 MAIN SPECIFICATIONS

型号		Model		C9335	C9335A	C9340
加工直径范围 mm	制动鼓	Range of Processing Diameter	Brake Drum	180-350	180-350	180-380
	制动盘		Brake Disc	180-350	180-350	180-450
工件 转速 r/min		Rotating Speed of Workpiece		75/130	75/130	0-150
刀具最大行程 mm		Max Travel of Tool		100	100	100
走刀量 mm/r		Feeding capacity		0.15	0.16	0.08
电机功率 Kw(220v / 380v)		Motor Power		1.1 / 0.75	1.1 / 0.75	0.75
重量 kg		Weight		200 / 215	205 / 220	170 / 190



制动鼓(盘)车床 FC9335、C50

BRAKE DRUM / DISC LATHE



FC9335

FC9335:适用于小型车辆的制动鼓/盘的修理。

正反(双向)自动走刀,双刀进给。配有自锁装置,切削速度无级可调,加工效率高等特点。

Mainly for refacing brake drum/disc of small vehicles.

Auto feed in 2 directions, with self-locking device, cutting speed stepless variable, high processing efficiency, etc.



标配
Standard



C50

C50:适用于中小型车辆制动盘/小型制动鼓的修理。

1、正反方向均能自动进刀,效率大为提高。

2、由外向里进刀速度快,适合大吃刀量粗车;由里向外进刀速度慢,适合小吃刀量精车。

3、加工深度限位可调,实现自动停车。

4、适应车型更全,尤其适合宝马,奔驰,奥迪等豪华中型车,越野车的刹车盘维修。

5、车刹车盘时可双面同时进刀。

Applicable for repairing brake discs of medium & small vehicles.

Available feeding in either direction. enables high efficiency.

Feeding from outside to inside is with high speed for rough turning, from inside to outside is with low speed for fine turning.

Adjustable turning depth limit with auto stop function.

Fit for more models, especially for repairing brake discs of the luxurious medium vehicles & off-road vehicles like BMW, BENZ, AUDI, etc..

2 faces of brake disc can be turned simultaneously.



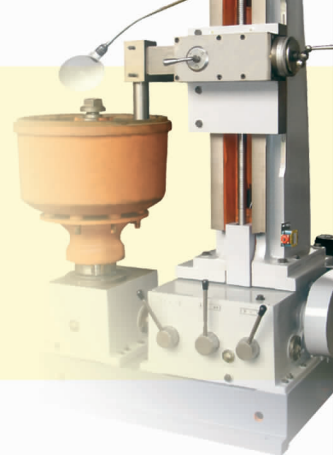
标配
Standard

主要技术参数 MAIN SPECIFICATIONS

型号		Model		FC9335	C50
加工直径范围 mm	制动鼓	Range of Processing Diameter	Brake Drum	180-350	180-320
	制动盘		Brake Disc	180-430	180-500
工件 转速 r/min		Rotating Speed of Workpiece		0-140	30/54/80
刀具最大行程 mm		Max Travel of Tool		140	225
走刀量 mm/r		Feeding capacity		0.08	0.16 / 0.30
电机功率 Kw		Motor Power		0.55	0.75
外形尺寸 mm(LXWXH)		Overall Dimensions		800 × 550 × 700	980 × 870 × 1020
净重 / 毛重 kg		N.W/G.W		160/180	320/350

制动盘车床 C45、C45B、C45A

BRAKE DISC LATHE



C45



C45B



C45A

适用于中小车辆的制动盘的修理。优化的双刀结构使操作更便捷,专用双刀可同时自动进刀。

C45:高主轴转速缩短了加工时间提高了加工效率。

C45B:装有可调节开关以根据制动盘直径设置滑板停止位置。

C45A:走刀速度无极可调,配有高端直线导轨使加工精度更有保障,抽屉式底座,充分利用空间。

Applicable for brake disc of medium/small vehicles. 2 faces of brake disc can be turned simultaneously, optimized tool post enables more convenient operation.

C45: High spindle speed enables shorter processing time & high efficiency.

C45B: Adjustable limit switch enables setting slider stop position as brake disc diameter available.

C45A: Feeding speed variable, linear slideway ensures turning precision, base with drawers.



标配
Standard



SUV 特配
Optional for SUV

主要技术参数 MAIN SPECIFICATIONS

型号		Model		C45	C45B	C45A
加工直径范围 mm	制动盘	Range of Processing Diameter	Brake Disc	180-450	180-450	180-450
工件 转速 r/min		Rotating Speed of Workpiece		220	130	120
走刀量 mm/r		Feeding capacity		0.11	0.11	0-0.66
电机功率 Kw		Motor Power		1.1	0.75	0.75
标配重量 kg		Overall Dimensions		210	175	240



制动鼓(盘)车床 T8445、T8445FCV、T8445 A

BRAKE DRUM / DISC LATHE



T8445

T8445/T8445FCV:适用于中小型车辆制动鼓 / 盘的修理。

1. 正反方向均能自动进刀,效率大为提高。
2. 加工深度限位可调,实现自动停车。
3. 专为宝马,奔驰,奥迪等豪华中型车、越野车的刹车盘维修而设计。
4. 车刹车盘时可双面同时进刀。

Applicable for repairing medium & small brake drums/discs.

Available feeding in either direction. enables high efficiency.

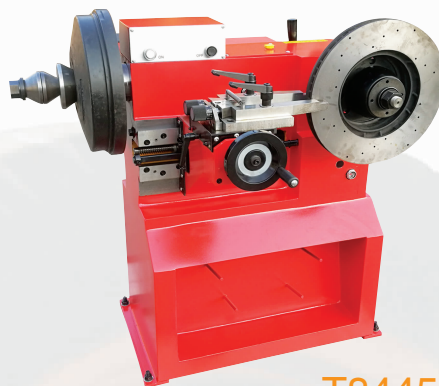
Adjustable turning depth limit with auto stop function.

Special for repairing brake discs of the luxurious medium vehicles & off-road vehicles like BMW, BENZ, AUDI, etc.

2 faces of the brake disc can be turned simultaneously.



T8445FCV



T8445A

T8445A:适用于轿车 SUV 的制动鼓 / 盘修理。

1. T8445 升级款。
2. 三档可调转速,两个快慢进给量可选择,加工效率更高。
3. 车刹车盘时可双面同时加工,优化的双刀结构使操作更便捷。
4. 专为宝马,奔驰,奥迪等豪华中型车越野车的刹车盘维修而设计。

Applicable for repair brake drum/disc of vehicles like SUV cars.

1. Upgraded version of T8445.

2.3 higher spindle speed & 2 feeding rate enable higher efficiency.

3.2 faces of brake disc can be turned simultaneously. More convenient optimized tool post.

4. Specially for brake disc of luxurious medium vehicles & off-road vehicles like BMW, BENZ, AUDI, etc.



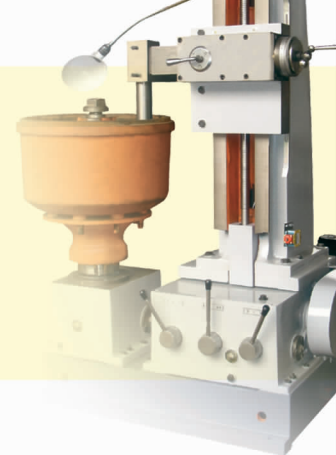
标配
Standard



标配
Standard

主要技术参数 MAIN SPECIFICATIONS

型号		Model		T8445	T8445FCV	T8445A
加工直径范围 mm	制动鼓	Range of Processing Diameter	Brake Drum	180-450	180-450	180-450
	制动盘		Brake Disc	≤ 420	≤ 420	≤ 420
工件 转速 r/min		Rotating Speed of Workpiece		30/54/80	30/54/80	30/54/80
刀具最大行程 mm		Max Travel of Tool		170	170	170
走刀量 mm/r		Feeding capacity		0.16 / 0.30	无级可调 Variable	0.16 / 0.30
电机功率 Kw(220v/380v)		Motor Power		1.5/1.1	1.5/1.1	1.5/1.1
外形尺寸 mm(LXWXH)		Overall Dimensions		690 × 890 × 880	690 × 890 × 880	690 × 890 × 880
净重 / 毛重 kg		N.W/G.W		260 / 290	260 / 290	260 / 290

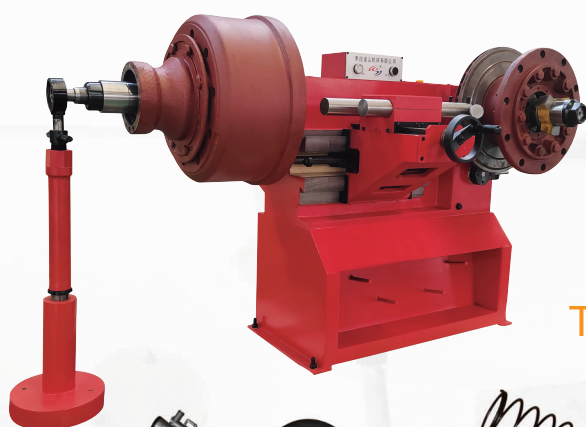


制动鼓(盘)车床 T8465

BRAKE DRUM / DISC LATHE



特殊附件
(Optional)



T8465

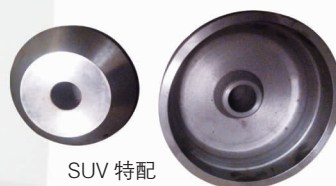
T8465:适用于大中小型车辆的制动盘及大中型制动鼓的修理。

1. 正反方向均能自动进刀, 较单方向的机器效率大为提高。
2. 加工深度限位可调, 实现自动停车。
3. 车鼓主轴有支撑, 加工重型制动鼓更稳定。
4. 车刹车盘时可双面同时进刀。
5. 可选配吊装设备便于制动鼓装卸。

Applicable for repairing brake discs of large, medium & small vehicles and large & medium brake drums.

Available feeding in either direction. enables high efficiency.
Adjustable turning depth limit with auto stop function.
Special support enables stability for turning heavy drums.
2 faces of brake disc can be turned simultaneously.

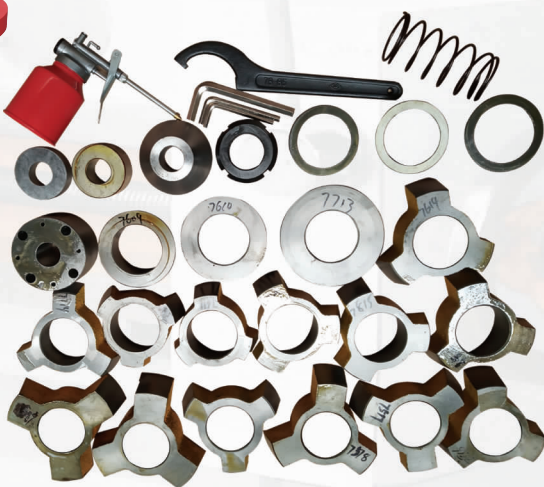
Optional electric hoist makes loading/unloading brake drum more convenient.



SUV 特配
Optional for SUV



小制动鼓特配
Optional for small brake drum



标配
Standard

主要技术参数 MAIN SPECIFICATIONS

型号		Model		T8465
加工直径范围 mm	制动鼓	Range of Processing Diameter	Brake Drum	180-650
	制动盘		Brake Disc	≤500
工件 转速 r/min		Rotating Speed of Workpiece		30/52/85
刀具最大行程 mm		Max Travel of Tool		250
走刀量 mm/r		Feeding capacity		0.16/0.3
电机功率 Kw(220v/380v)		Motor Power		1.5/1.1
外形尺寸 mm(LXWXH)		Overall Dimensions		800 × 875 × 1050
重量 kg		Weight		550

制动鼓(盘)车床 T8470

BRAKE DRUM / DISC LATHE



特殊附件
(Optional)

T8470 适用于大中小型车辆的制动盘及大中型制动鼓的修理。

- 1、手柄调节主轴转速。
- 2、加工深度限位可调,实现自动停车。
- 3、适应车型更全,制动鼓最大加工范围可达 700mm。
- 4、车鼓主轴有支撑,加工重型轮毂更稳定。
- 5、车刹车盘时可双面同时进刀。

Applicable for repairing brake discs of large, medium & small vehicles and large & medium brake drums.

Available feeding in either direction. enables high efficiency.

Adjustable turning depth limit with auto stop function.

Fit for more models, the max. turning diameter for brake drum is 700mm.

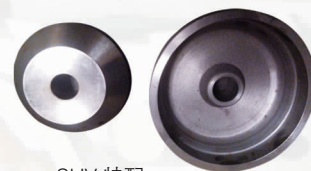
Special support enables stability for turning heavy drums.

2 faces of brake disc can be turned simultaneously.

T8470



标配
Standard



SUV 特配
Optional for SUV



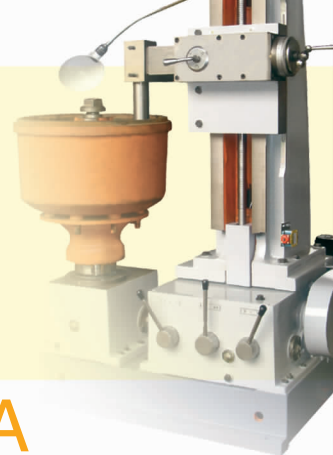
小制动鼓特配
Optional for small brake drum

主要技术参数 MAIN SPECIFICATIONS

型号		Model		T8470
加工直径范围 mm	制动鼓	Range of Processing Diameter	Brake Drum	220-700
	制动盘		Brake Disc	≤550
工件 转速 r/min		Rotating Speed of Workpiece		30/54/80
刀具最大行程 mm		Max Travel of Tool		300
走刀量 mm/r		Feeding capacity		无级调速 Variable
电机功率 Kw		Motor Power		1.5
外形尺寸 mm(LXWXH)		Overall Dimensions		1100 × 905 × 1172
重量 kg		Weight		600



枣庄龙山机床有限公司



制动鼓(盘)车床 C9365、C9365A

BRAKE DRUM / DISC LATHE



C9365

C9365:适用于大中型车辆的制动鼓 / 盘的修理。

1、2个走刀器,正反方向均能自动进刀,无级调速,效率大为提高。

2、车鼓主轴有支撑,加工重型轮鼓更稳定。

3、车刹车盘时可双面同时进刀。

Applicable for repairing brake drums/discs of large & medium vehicles.

2 electric power feed enables infinitely variable feeding in either direction with high efficiency.

Special support enables stability for turning heavy drums.

2 faces of brake disc can be turned simultaneously.



标配

Standard



C9365、C9365A (1个进给器 1 power feed)

C9365A 适用于大巴车,高速客车的制动盘的修理。

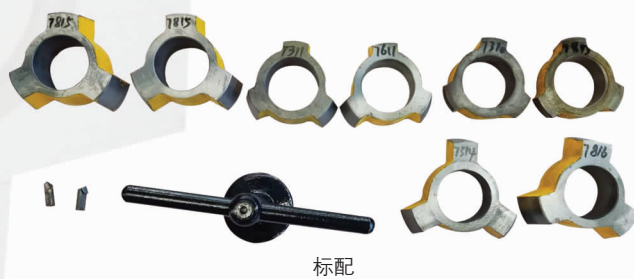
1、1个走刀器正反方向均能自动进刀,无级调速,效率大为提高。

2、车刹车盘时可双面同时进刀。

Applicable for repairing brake discs of buses & high speed passenger cars.

1 electric power feed enables infinitely variable feeding in either direction with high efficiency.

2 faces of brake disc can be turned simultaneously.



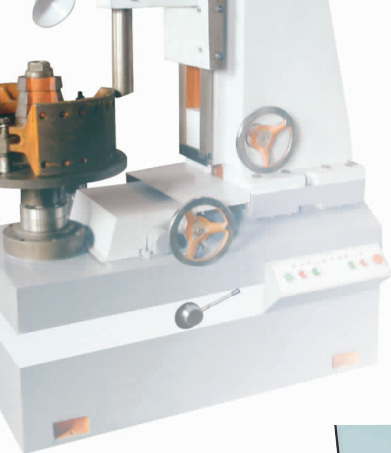
标配

Standard

主要技术参数 MAIN SPECIFICATIONS

型号		Model		C9365	C9365A
加工直径范围 mm	制动鼓	Range of Processing Diameter	Brake Drum	350-650	
	制动盘		Brake Disc	180-480	180-480
工件 转速 r/min		Rotating Speed of Workpiece		30/49/88	30/49/88
刀具最大行程 mm		Max Travel of Tool		256	256
电机功率 Kw		Motor Power		1.1	1.1
外形尺寸 mm(LXWXH)		Overall Dimensions		1450 × 1100 × 910	1200 × 1100 × 910
包装尺寸 mm(LXWXH)		Packing Case Dimensions		1120 × 970 × 1100	1120 × 970 × 1100
净重 / 毛重 kg		N.W/G.W		480/580	400/500

以上产品如有结构和数据变化,恕不另行通知 The Specifications are Subjected to Modification and Improvements Without Notice



制动鼓(盘)车床 C9350C、C9370

BRAKE DRUM / DISC LATHE



C9350C

适用于中小型车辆的制动盘 / 鼓的维修。

三档主轴转速, 换皮带调节。

进给采用直流电机驱动, 无级可调。

车盘车鼓分别用两个电机。

Applicable for repairing medium & small brake disc/drum.

3 spindle speed can be adjusted by changing belt position.

DC drive enables variable feeding speed.

2 motors separately for turning disc/drum



C9370

(机械式 Gear type)

适用于大中小型车辆的制动盘 / 鼓的维修。

三档主轴转速, 换皮带调节。

进给采用机械齿轮传动, 耐用度更好。

Applicable for repairing large, medium & small brake disc/drum.

3 spindle speed can be adjusted by changing belt position.

Mechanical feeding transmission ensures long working life.



标配
Standard



SUV 特配
Optional for SUV

型号		Model		C9350C	C9370
制动盘	直径mm	Brake disc	Diameter mm	178-368	178-457
	厚度mm		Thickness mm	48	48
制动鼓	直径mm	Brake drum	Diameter mm	152-450	152-711
	深度 mm		Depth mm	160	220
主轴速度 rpm		Spindle speed rpm		70,88,118	70,88,118
横向进给量 mm/r		Cross feeding capacity mm/r		0-0.4	0.05/0.25
主轴进给量 mm/r		Spindle feeding capacity mm/r		0-0.4	0.05-0.5
电机功率 kw		Motor power kw		0.75	0.75
外形尺寸(长 / 宽 / 高) mm		Overall dimensions(L*W*H) mm		1200*900*1500	1280*1100*1445
重量		Weight kg		290/330	300/340

制动鼓(盘)车床 C9370C、C9372

BRAKE DRUM / DISC LATHE



C9370C

适用于大中小型车辆的制动盘 / 鼓的维修。

三档主轴转速, 换皮带调节。

进给采用直流电机驱动, 无级可调。

车盘车鼓分别用两个电机。

Applicable for repairing large, medium & small brake disc/drum.

3 spindle speed can be adjusted by changing belt position.

DC drive enables variable feeding speed.

2 motors separately for turning disc/drum.



标配
Standard



C9372

适用于中小型车辆制动鼓 / 盘的修理。

采用直流电机驱动, 主轴转速(最高 320rpm)及进给速度无级可调。

Applicable for repairing medium/small brake disc/drum.

DC drive enables variable spindle speed(max. 320rpm) & feed-
ing speed.



SUV 特配
Optional for SUV

型号		Model		C9370C	C9372
制动盘	直径mm	Brake disc	Diameter mm	178-457	180-508
	厚度mm		Thickness mm	48	73
制动鼓	直径mm	Brake drum	Diameter mm	152-711	152-500
	深度 mm		Depth mm	220	165
主轴速度 rpm		Spindle speed rpm		70,88,118	70-320
进给量 mm/r		Feeding capacity mm/r		0-0.4	0-0.66
电机功率 kw		Motor power kw		0.75	0.6
外形尺寸(长 / 宽 / 高) mm		Overall dimensions(L*W*H) mm		1280*1100*1445	1010*720*1430
重量		Weight kg		340	280

标配
Standard

镗缸机 T8018A T8018B T8018C T8018D

CYLINDER BORING MACHINE

本系列机床适用于镗削汽车、拖拉机等内燃机汽缸孔和缸套内孔,也可用于其它机械的修理加工,也可用于其它机械零件内孔的精密镗削加工。T8018C 主要用于中、大及重型发动机的维修。

Mainly for boring cylinder hole & cylinder liner inner hole of internal-combustion engine of vehicles & tractors, also used for fine boring inner hole of other parts. T8018C mainly for medium/large/heavy engines.

特殊订货可铣缸体平面

(Optional milling unit)



T8018A



T8018C、T8018D
(Lower for GP)

工作台纵向自动进给
Auto longitudinal table feed

T8018B



TX200

特殊订货
(Optional)



T8018A/T8018B

标配 standard $\Phi 56\text{mm}/\Phi 75\text{mm}$, 特配 extra $\Phi 30\text{mm}/\Phi 120\text{mm}$



T8018C/T8018D/TX200

标配 standard $\Phi 60\text{mm}/\Phi 90\text{mm}$, 特配 extra $\Phi 40\text{mm}/\Phi 120\text{mm}$



枣庄龙山机床有限公司

镗缸机 TX200

CYLINDER BORING MACHINE / FINE BORING MACHINE

本机床主要适用于汽车轮船等中、大、重型内燃机气缸孔和缸套内孔的镗削，也可用于其他机械的修理加工。

特点如下：

主轴旋转、进给、工作台进给无级调速。

镗铣功能，配镗孔对刀规，镗孔数值更精确。

Mainly for boring cylinder hole and cylinder liner inner hole of the internal-combustion engine of large and heavy vehicles, tractors and ships.

The characteristics are as follows:

Spindle rotation & feeding infinitely variable.

Tool setting gauge enables more accurate boring value.

主要技术参数 MAIN SPECIFICATIONS

型号	model	T8018A	T8018B	T8018C	T8018D	TX200
镗孔直径 mm	Processing Diameter	30-180	30-180	30-180	30-180	30-200
最大镗孔深度 mm	Max Boring Depth	450	450	650	550	550
最大铣削直径 mm	Max Milling Diameter			350	350	350
主轴转速 r/min	Spindle Speed (r/min)	无级变速 Infinitely variable	175/230/300/350/460/600	175/230/300/350/460/600	175/230/300/350/460/600	50-600
主轴进给量 mm/r	Spindle Feeding Capacity (mm/r)	0.05/0.1/0.2	0.05/0.1/0.2	0.05/0.1/0.2	0.05/0.1/0.2	
主轴进给速度 mm/min	Spindle Feed Speed (mm/min)					5-900
主轴快速移动 mm/min	Rapid Moving Speed of the Spindle (mm/min)	2650	2650	2800	2800	900
主轴端面至工作台距离 mm	Distance Between Spindle End Face and Table	0-500	0-500	0-800	0-700	0-700
主轴中心至滑架立面距离 mm	Distance Between Spindle Axis and Carriage Vertical Plane	320	320	355	355	345
工作台纵向进给 mm/min	Longitudinal Feed of Worktable (mm/min)			95/153	95/153	32-1200
工作台纵向快速移动 mm/min	Rapid Moving Speed of the Table Longitudinal Travel			1150	1150	1200
工作台纵向行程 mm	Max Longitudinal Travel of the Working Table	800	800	1500	1500	1500
工作台横向行程 mm	Max Corss Travel of the Working Table	100	100	150	150	150
工作台尺寸 mm	Working Table Size(LXW)	1200X500	1200X500	1680X450	1680X450	1680X500
主电机功率 kw	Main Motor	3.3/4	3.3/4	3.3/4	3.3/4	4
外形尺寸 mm	Overall Dimensions(LXWXH)	2000X1230X1920	2000X1235X1920	2680X1500X2325	2680X1500X2080	2600X1480X2300
包装尺寸 mm	Packing dimensions(LXWXH)	1370X1370X2250	1370X1440X2250	1550X1880X2490	1550X1880X2250	2300X1900X2290
重量 kg	N.W/G.W	2000/2200	2000/2200	3500/3700	3250/3450	3600/3900

镗缸机可选附件

OPTIONALS OF CYLINDER BORING MACHINE



30°



45°

V 型支架
V type fixture



平行支架
Parallel bracket

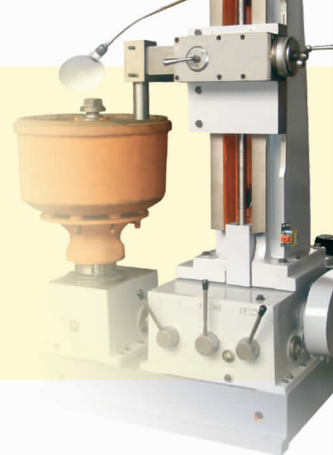


快紧夹具
Quick fixture



对刀规
Tool gauge

以上产品如有结构和数据变化，恕不另行通知 The Specifications are Subjected to Modification and Improvements Without Notice



特配 extra T8018C / T8018D /TX200

一字刀盘

Straight milling disc



圆刀盘

Round milling disc



制动鼓镗床 T8362/T8360/T8360A/T8360B

BRAKE DRUM BORING MACHINE

本机床是镗削修理大型卡车、货车、客车制动鼓的专用机床,可选配蹄片盘加工蹄片及不带轴头的斯太尔等车型。

- 1、整体式立柱设计较老款具有更高的刚性。
- 2、超强的主轴结构设计,使椭圆变形,表面硬化的制动鼓也能加工。
- 3、适应车型全面,利用专用锥套夹具,可加工解放、东风、陕汽、柳汽、重汽、斯太尔、红岩、中巴、客货车的轮毂。
- 4、特配后可加工制动盘。

Special for brake drum of large truck/lorry/bus, optional for brake shoe & hubless brake drum.

Whole column design enables better rigidity than old structure.

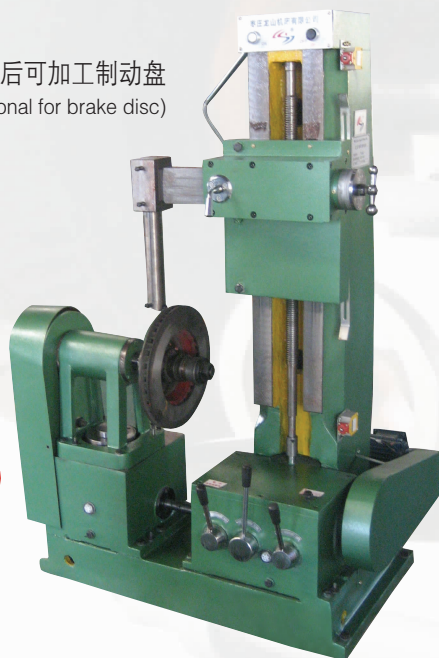
Super strong spindle structure makes boring elliptical deformable/surface hardened brake drum available.

Centering with special cone sleeves, applicable for brake drum of various vehicles like FAW, Howo, Dongfeng, Steyr, Hongyan, medium buses & vans.

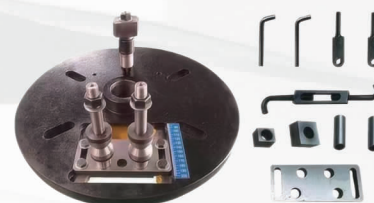
Available for brake discs if with optionals.



特配后可加工制动盘
(Optional for brake disc)



标配
Standard



特配修蹄片
Optional for brake shoe

型号	Model	T8362/T8360/T8360A/T8360B
加工直径范围 mm	Range of Processing Diameter	200-620
工件 转速 r/min	Rotating Speed of Workpiece	36/48
滑板工作行程 mm	Working Travel of Slideboard	450
电机功率 Kw	Motor Power	1.1
外形尺寸 mm(LXWXH)	Overall Dimensions	940 × 850 × 1415
包装尺寸 mm(LXWXH)	Packing Case Dimensions	1060 × 1040 × 1500
净重 / 毛重 kg	N.W/G.W	550/600



枣庄龙山机床有限公司

制动鼓镗床 TS8365 TC8365A

BRAKE DRUM BORING MACHINE

TS8365 TC8365A 适用于各种车辆制动鼓, 可选配蹄片盘加工蹄片及不带轴头的斯太尔等车型, 适合汽车修理厂、公交公司、汽车运输公司及大型企业运输部门维修保养车辆时使用。

1. 刀架横向快速靠近工件, 配合微动进刀操作更方便。

2. 可正反走刀、快速升降, 提高了生产效率。

3. 超强的主轴结构设计, 使椭圆变形, 表面硬化的制动鼓也能加工。

4. 适用车型全面, 可加工解放、东风、陕汽、柳汽、重汽、斯太尔、红岩、中巴、客车、富华桥、安徽桥、汉德桥、约克桥、BPW 桥、曙光桥等的轮鼓。

Special for repairing brake drum of vehicles, optional for brake shoe or hubless brake drum, widely used in auto repair plant, bus company, transportation company & transportation department of large enterprise, etc.

Tool post approaches workpiece fast & micro feed enables more convenience.

Feeding in either direction & rapid up/down enables high efficiency.

Super strong spindle structure makes boring elliptical deformable/surface hardened brake drum available.

Applicable for brake drum of various vehicles like FAW, Dongfeng, Howo, Steyr, Hongyan, medium buses & vans, Fuhua axle, Anhui axle, Hande axle, York axle, BPW axle, Shuguang axle, etc.



TS8365

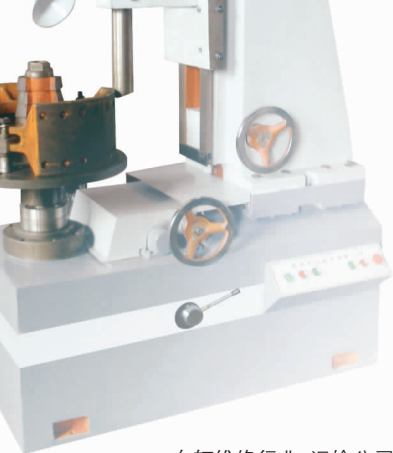


TC8365A



标配
Standard

序号 NO		项 目 Item	单 位 Unit	参 数 Technical specification
1	最大镗孔直径	Max.boring diameter	mm	650
2	镗孔直径范围	Range of boring diameter	mm	200—650
3	刀架垂直行程	Vertical travel of toolpost	mm	350
4	主轴转速	Spindle speed	r/min	25;45;80
5	进给量	Feed	mm/r	0.16;0.25;0.40
6	刀架移动速度(垂直方向)	Moving speed of toolpost(vertical)	mm/min	490
7	电机功率	Motor power	kw	1.5
8	外型尺寸(长×宽×高)	Overall dimensions(L×W×H)	mm	1140×900×1600
9	重量	Weight	kg	960/980



制动鼓镗床 T8370、T8380

BRAKE DRUM BORING MACHINE

车辆维修行业、运输公司等镗削汽车、拖拉机的制动鼓的专用机床,可选配蹄片盘修复蹄片及不带轴头的斯太尔等车型制动鼓。有如下特点:

1. 底盘厚 450mm,集传动系统、机座于一体,增加了机床的刚性。
2. 全国制动鼓镗床中加工直径范围中较大的机型(700mm)。
3. 可机动快速升降和正反向走刀,提高了工作效率,集中式按钮站控制,使用操作方便。
4. 适用车型全面,可加工解放、东风、陕汽、柳汽、重汽、斯太尔、红岩、中巴、客车、富华桥、安徽桥、汉德桥、约克桥、BPW 桥、曙光桥等的轮鼓。

Applicable for refacing brake drum of vehicles & tractors, widely used in auto repair plant, bus transportation company, ect. Optional for brake shoe or hubless brake drum.

Base(thickness 450mm) integrated with transmission system enables high rigidity.

Max. brake drum diameter 700mm.

Rotation in either direction & fast up/down enables high efficiency, concentrated button station enables convenient operation

Applicable for brake drum of various vehicles like FAW, Dongfeng, Howo, Steyr, Hongyan, medium buses & vans, Fuhua axle, Anhui axle, Hande axle, York axle, BPW axle, Shuguang axle, etc.



T8370



T8380



标配
Standard

主要技术参数 MAIN SPECIFICATIONS

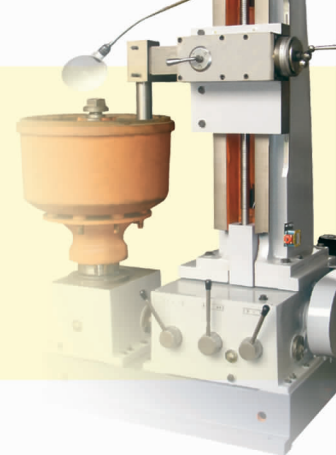
型号	Model	T8370	T8380
加工直径范围 mm	Range of Processing Diameter	200-700	200-800
工件 转速 r/min	Rotating Speed of Workpiece	24/45	38/62
滑板工作行程 mm	Working Travel of Slideboard	450	450
电机功率 Kw	Motor Power	2.2	1.5
外形尺寸 mm(LXWXH)	Overall Dimensions	1040 × 900 × 1720	1150 × 580 × 1658
包装尺寸 mm(LXWXH)	Packing Case Dimensions	1150 × 1000 × 1820	1250X680 × 1758
净重 / 毛重 kg	N.W/G.W	1200/1350	1000/1150

制动盘磨削修复机

BRAKE DISC GRINDING MACHINE

适用于小型车制动盘的磨削修复,精度高,修复光洁面更好,操作简单,占用空间小。

Suitable for grinding brake discs of cars. With high precision, better finish, easy operation, and small space occupation.



主要技术参数 MAIN SPECIFICATIONS

型号	Model	MPJ400
加工范围 mm	Processing Diameter	180-440
最大磨削平面 mm	Max Grinding Range	100
最大磨削厚度 mm	Max Grinding Thickness	42
主轴转速 r/min	Spindle Speed	320
砂轮转速 r/min	Grinding Wheel Speed	2800
主电机功率 kw	Main Motor	1.5
外形尺寸 mm	Overall Dimensions(LXWXH)	1150 × 850 × 1400
重量 kg	N.W./G.W.	260/290

制动鼓镗床 T8358A

BRAKE DRUM BORING MACHINE

T8358A 本机床是镗削修理汽车、拖拉机的制动鼓的专用机床,可选配蹄片盘加工蹄片及不带轴头的斯太尔等车型。

- 1、整体式立柱设计较老款具有更高的刚性。
- 2、超强的主轴结构设计,使椭圆变形,表面硬化的制动鼓也能加工。

Special for boring brake drum of vehicles & tractors, optional for brake shoe or hubless brake drum.
Whole column design enables better rigidity than old structure.

Super strong spindle structure makes boring elliptical deformable/surface hardened brake drum available.



型号	Model	T8358A
加工直径范围 mm	Range of Processing Diameter	220-580
工件 转速 r/min	Rotating Speed of Workpiece	37/50
滑板工作行程 mm	Working Travel of Slideboard	320
电机功率 Kw	Motor Power	1.1
外形尺寸 mm(LXWXH)	Overall Dimensions	1000 × 820 × 1380
包装尺寸 mm(LXWXH)	Packing Case Dimensions	1050 × 900 × 1580
净重 / 毛重 kg	N.W/G.W	550/650

汽缸珩磨机 3M9816

CYLINDER HONING MACHINE

本机床主要用于汽车、拖拉机等内燃机汽缸孔和钢套内孔的珩磨加工,也可用于其它机械零件孔的珩磨。

该机床珩磨头上下采用液压驱动,可进行无级调速。珩磨头旋转运动采用机械变速安全可靠。

Mainly for honing cylinder hole & cylinder liner inner hole of of internal-combustion engine of vehicles & tractors, also used for fine honing inner hole of other parts.

Hydraulic driven up/down with infinitely variable speed, safe & reliable mechanical rotation speed change of honing head.



主要技术参数	Main Specifications	3M9816
珩磨孔直径 (mm)	Processing Diameter	45-160
最大珩磨孔深度 mm	Max Honing Depth	320
主轴转速 r/min	Spindle Speed	125、250
珩磨头往复运动速度 m/min	Reciprocating Speed of Honing Head	0-10
机床功率 KW	Machine power	1.5/1.1
外形尺寸 mm (L × W × H)	Overall Dimensions	1240 × 850 × 2310
包装尺寸 mm (L × W × H)	Packing Dimensions	1310 × 1010 × 2100
净重 / 毛重 kg	N.W/G.W	940/1130