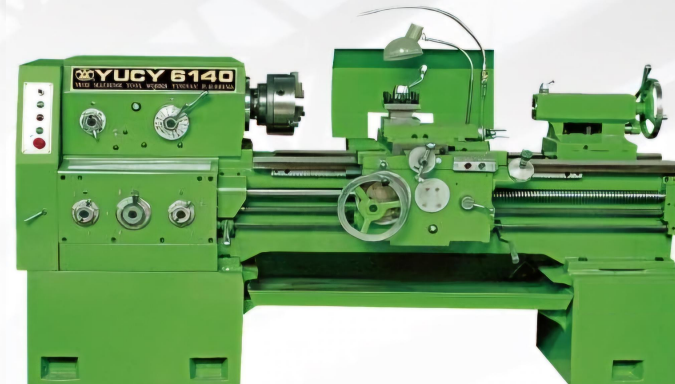


YUCY6150

YUCY系列普通车床

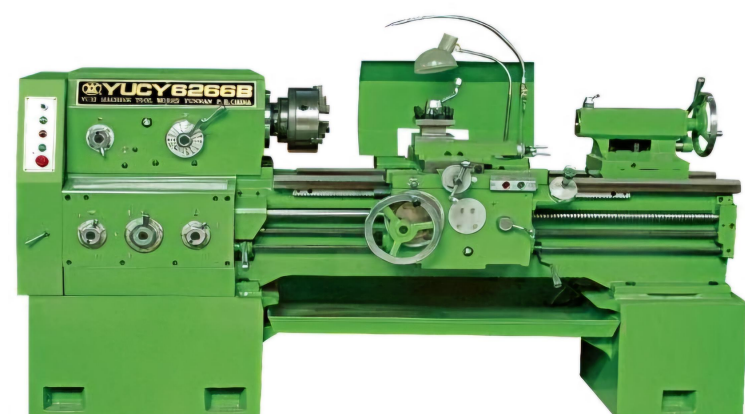


YUCY6140、6140B、6240B系列普通机床





YUCY6150、6150B、6250B、6250C 系列普通机床



YUCY6166B、6166C、6266B、6266C 系列普通机床

Type Specifications	YUCY6140	YUCY6240	YUCY6140B	YUCU6240B	YUCY6150	YUCY6250	YUCY6150B	YUCY6250B	YUCY6150C	YUCY6250C	YUCY6166B	YUCY6266B	YUCY6166C	YUCY6266C	
Swing over bed	400mm(16°)				500mm/20°)						660mm(26°)				
Swing over gap		630mm(25°)		630mm/25°)		710mm(28°)		710mm(28*)		710mm/28*)		820mm(32°)		820mm(32°)	
Efective width gap		240mm(10°)		240mm(10°)		240mm(10°)		240mm(10°)		240mm(10°)		240mm(10°)		240mm(10°)	
Swing over ca rriage	220mm(9°				300mm(12°)						435mm(17°)				
Maximum length of workpiece	750、1000、1500、2000、3000、4000、5000mm/129°、40°、60°、118°、157°、196°)注：带马鞍车床无4000、5000mm规格														
Range of spindle speeds	24级(steps)9—1600 r.p.m				24级(steps)9—1600 r.p.m		24级(steps)9—1600r.p.m		12级(steps)16-1200 r.p.m		24级(steps)9-1600r.P,m		12级(steps)16-1200r.P,m		
Spindle tape	MT6		公制90号(1:20)		MT6		公制90号(1:20)		公制120号(1:20)		公制90号(1:20)		公制20号(1:20)		
Spindle hole	52mm		82mm		52mm		82mm		105mm		82mm		105mm		
Spindle nose	C-6		D-8		C-6		D-8		D-11		D-8		D-11		
Longitudinal feeds	93种0.028-6.43mm/rev				93种0.028-6.43mm/rev		93种0.028-6.43mm/rev		65种0.063-2.52mm/rev		93种0.028-6.43mm/rev		65种0.063-2.52mm/rev		
Cross feeds	93种0.012-2.73mm/rev				93种0.012-2.73mm/rev		93种0.012-2.73mm/rev		65种0.027-1.07mm/rev		93种0.012-2.73mm/rev		65种0.027-1.07mm/rev		
Lead screw pilch	12mm				2mm						12mm				
Metric thread range	48种0.5-224mm				48种0.5-224mm		48种0.5-224mm		22种1-14mm		48种0.5-224mm		22种1-14mm		
Inch thread range	AB种72-1/8to				48种72-1/8tp.		48种72-1/8 tp.i		17种2-28 t.p.		48种72-1/8t.P.i		17种2-28 t.P.		
Module thread range	42种0.5-112mm				42种0.5-112mm		42种0.5-112mm		18种0.5-7mm		42种0.5-112mm		18种0.5-7mm		
Diametral pilch thread range	45种56-1/4Dp				45种56-1/4Dp		45种56-1/4Dp		24种56-4Dp		45种56-1/4Dp		24种56-4Dp		
Dia of tailstock quill	75mm				75mm						75mm				
Morse taper of tailstock quill	No. 5				No. 5						No. 5				
Max travel of tailstock quill	150mm(6"				50mm(6"						150mm(6")				
Main molor power	7.5Kw				7.5Kw						7.5Kw				
Machine overall dimensions	750=2375×1043×1275mm 1500=3125×1043×1275mm 75mm	1000=2625×1043×1275mm 75mm 2000=3625×1043×1275mm 75mm				750=2375x1043×1325 (mm) 2000=3625x1043x1325 (mm)				000=2625x1043x1325 (mm) 1500=3125x1043x1325 (mm) 3000=4625x1043x1325 (mm)		1000=2625x1043x1405mm) 2000=3625×1043×1405 (mm)		1500=3125x1043x1405mm) 5/mm 3000=4625x1043x1405mm)	
Net weight	750mm=1950Kg 1000mm=2100Kg 1500mm=2300Kg 2000mm=2500Kg				750mm=1950Kg 1000mm=2100Kg 1500mm=2300Kg 2000mm=2500Kg 3000mm=2700Kg						1000mm=2200Kg 1600mm=2400Kg 2000mm=2600Kg 3000mm=2800Kg				